



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6205G19432-3G-3

Job Sheet 186574



Part No: RBW6205G19432-3G-3

Job Qty: 4 ea

Part Name: Receiver



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/17/18

Job Tracking No:

Due Date: 12/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6205G19432-3G Rev 2 IPP Rev A 18.03.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		12/28/18	0.00	0.00	Start Up Machining-2		DAS 56
110	CNC Lathe	4 pcs		12/28/18	0.00	1.00	MORI SL2500Y		9-89
120	QC	4 pcs		12/28/18	0.00	0.00	QC2 Machining-4		18-12-01
130	QC	4 pcs		12/28/18	0.00	0.00	QC8 Machining-4		18-12-3
150	Outsource	4 pcs		12/28/18	0.00	0.00	Outsource4		DEC 07 2018
160	Packaging	4 pcs		12/28/18	0.00	0.00	Packaging2		38
170	QC	4 pcs		12/28/18	0.00	0.00	QC6		9-89
180	Packaging	4 pcs		12/28/18	0.00	0.00	Packaging3-1		GA
190	QC21-SA	4 Ea		12/28/18	0.00	0.00	QC21		DEC 10 2018

Part Op 110 - 1-Machine as per DWG. FOLIO REV: AA DWG REV: 2-Debur
Descriptions: 120 - Engrave T/N and/or P/N number using Marktronic engraver as per DWG.
150 - -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL - Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R2.000	6061T6 Round Bar 2.00	45.00 ft (15 ea)	90-Start up Operation	5119661

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R2.000	1	11	0

Part Specifications



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Specifications could not be found.

Plex 11/19/18 8:32 AM Dart.lajeunesse.marie

Container No: S133082



Part: RBW6205G19432-3G-3

Job No: 186574

Serial No/Batch: S133082

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 11/29/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS					
Part No. _____		Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐		
NCR No. _____		Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐		
		Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		
		Large Fab ☐	Composite ☐	Supplier ☐			

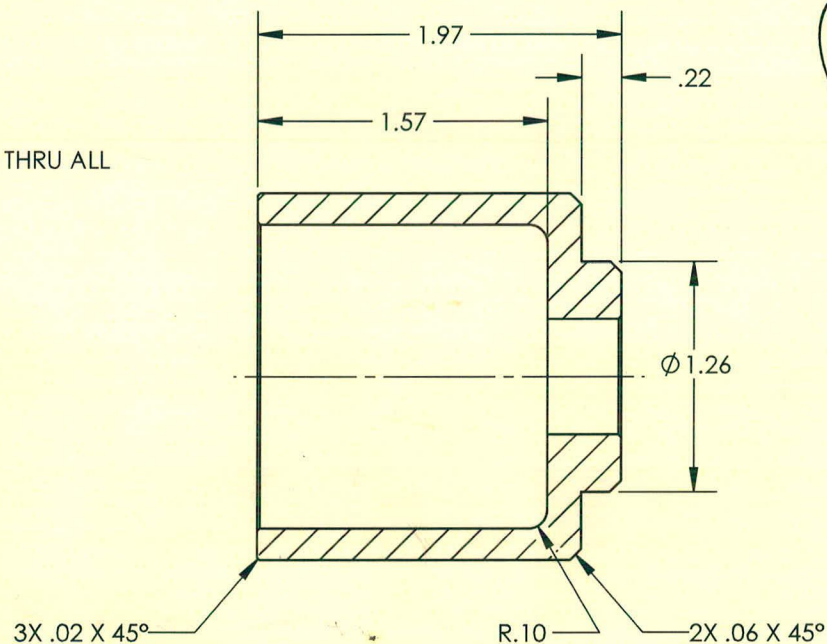
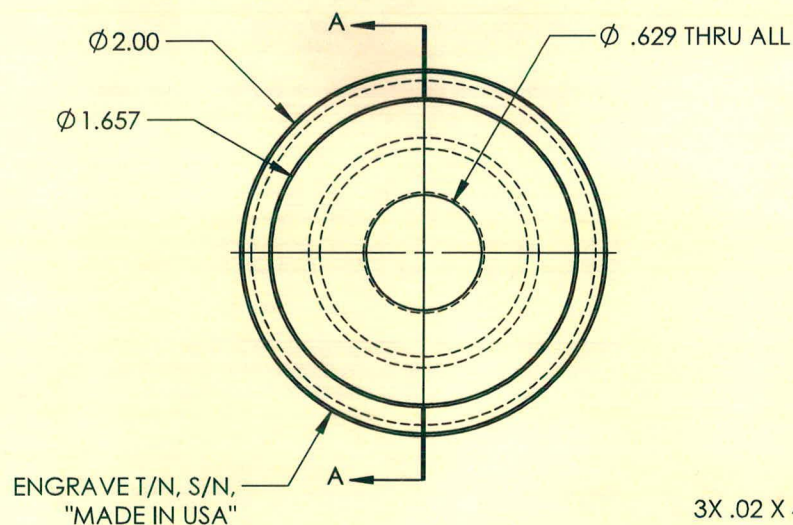
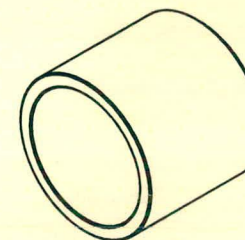
Date : _____	Step #: _____	QTY Effective : _____	MRB (QSI042) Approval
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Description Work Order Deviation	Disposition	Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

Root Cause			FAULT CATEGORY		
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____			
Misidentified ☐	Past Due ☐				

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0031	-3 CH'D DIMS WAS 3X .015 X 45° IS 3X .02 X 45°, WAS 1.970 IS 1.97, WAS .215 IS .22, WAS 1.256 IS 1.26. ADDED ENGRAVE NOTE.	2/11/2016	DPD	JAG



SECTION A-A

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 186574 MW
1871-19

(-3)
RECEIVER

DART AEROSPACE	
TITLE M/R SCISSOR BUSHING INSTALL TOOL	
DWG NO. RBW6205G19432-3G-3	REV 2
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
FEAT TREAT	.XXX $\pm$.005 FRACTIONS $\pm$ 1/8
FINISH CLEAR ANODIZE	.XX $\pm$.01 ANGLES $\pm$ 5°
SPEC MIL-A-8625, TYPE II, CLASS I	.X $\pm$.1 SURFACES = 125/
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AGUSTA AW139
SCALE 1:1	DATE 7/8/2009
SHEET 3 OF 6	



Dart Aerospace Ltd.
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PURCHASE ORDER **PO041916**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041916
PO Date: 12/3/18
Due Date: 12/19/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	186662	RBT112800-3	PTO Seal Install Tool -Issue P/O to ATG: ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL - Certificate of Conformity is required	Firmed	-	12/10/18	21 pcs	0 pcs	21 pcs	\$5.83/pcs	\$122.43
Line Item Note Can we pick up first thing Monday morning?											
2	186574	RBW6205G19432-3G-3	Receiver -Issue P/O to ATG: ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL - Certificate of Conformity is required	Firmed	-	12/19/18	4 pcs	0 pcs	4 pcs	\$5.83/pcs	\$23.32

4x DEC 07 2018

DAS
38
9-89



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PURCHASE ORDER **PO041916**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	184992	RBWSI-HT-12AS-M-2	Base -Issue P/O to ATG; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	12/10/18	11 pcs	0 pcs	11 pcs	\$5.83/pcs	\$64.13
4		RBW6205G26251-3G	Spacer -Issue P/O to ATG; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	12/13/18	6 pcs	0 pcs	6 pcs	\$5.83/pcs	\$34.98
5	184947	RBW6405G00332-3G-1	Base -Issue P/O to ATG; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	12/13/18	4 pcs	0 pcs	4 pcs	\$5.83/pcs	\$23.32
6	183081	SWA3-300	Wire Clamp -Issue P/O to ATG; -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	12/7/18	10 pcs	0 pcs	10 pcs	\$5.83/pcs	\$58.30

6x

DEC 07 2018

6x

DEC 07 2018



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PURCHASE ORDER

PO041916

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
Line Item Note * FRIDAY PLEEEEEEEEEEEEEEEASE? *											
:)											
Grand Total:										\$326.48	

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/4/18 8:05 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916713

Date: 06-Dec-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.			
4 ea	Part: RBW6205G19432-3G-3 Receiver Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Seal Job: 24269	Rev: 2	PO: PO041916 Line: 2
6 ea	Part: RBW6205G26251-3G Spacer Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Seal Job: 24271	Rev: 1	PO: PO041916 Line: 4
10 each	Part: SWA3-300 Wire Clamp Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 24273	Rev: 3	PO: PO041916 Line: 6
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>06/12/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			

